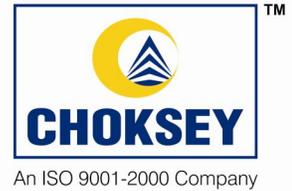


□ MASTERPLAST SPL-3

Superplasticiser for Cement Concrete and Mortars



DESCRIPTION

MASTER PLAST SPL-3 is a unique workability retaining Superplasticiser based on Sulfonated Naphthalene Formaldehyde polymer. It has a powerful dispersing and deflocculating effect on the particles of cement. It makes the concrete flowing with an added advantage of high early and long term strength. It allows concrete to be easily compacted with minimum vibrations.

FEATURES / ADVANTAGES

- It permits the reduction of water to cement ratio.
- Due to water reduction it increases not only early and ultimate compressive strength but strength of the concrete of all ages.
- It retains the workability of concrete.
- It is non foaming & non toxic.
- It allows lowering of cement content without affecting the normal strength of the concrete.
- It does not contain chloride hence does not corrode the reinforcements.
- It can be used even for fly ash and slag cement concrete.
- It reduces shrinkage and permeability of hardened concrete.
- It eliminates formation of cold joints between subsequent pours in mass of structural concrete

USAGE

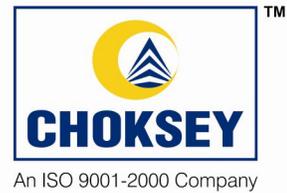
- It is widely used in ready mix concrete
- Pumped concrete & long distance transporting
- Closely spaced areas, large bay areas, floor slabs, floor decks & other structures etc.
- Mainly used in situation where high workability is required.
- Pavement concrete
- Structural concrete

TYPICAL PROPERTIES

Colour & appearance	: Dark brown low viscous liquid
pH value	: Min 6
Relative density @ 25°C	: 1.240 ± 0.020 gm/cc
Chloride content	: 0.2% Max. as per IS 6925

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SPECIFICATION COMPLIES

Specification complies with:

Indian standard specification : IS 9103, Superplasticiser Retarding type.

British standard specification : BS 5075 Part 3

American standard testing materials : ASTM C-494 Type G

DOSAGE

Normal dosage range of Master Plast SPL-3 is 0.4 to 1.5 % by weight over cementations materials including PFA, GGBFS and Microsilica/metakaolin. The optimum dosage to meet the specific requirement should always be determined by conducting trial mixes using the materials and conditions that will be experienced in use. Because of variations in job conditions, concrete materials and climatic conditions dosage rates may vary in such cases, contact our CCPL (Construction chemicals) representative.

EFFECTS OF OVERDOSAGE

An overdosing of Master Plast SPL3 can result in the following.

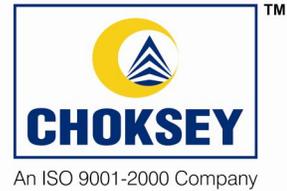
- Delay of initial & final set of concrete.
- Increase in plastic shrinkage.
- Increase in air entrainment.
- Severe bleed & segregation of mix
- Due to slight overdosing of Master Plast SPL3 the ultimate compr.str of concrete cannot be get affected, providing it is properly compacted & cured. Due allowance should be made for the effect of fluid concrete pressure on formwork, & stripping time should be monitored.

DIRECTION FOR USE

- Stir well the material before use.
- Master Plast SPL 3 is ready to use liquid which is dispensed in to the concrete together with the mixing water.
- The dispersion effect is higher if it is added to the damp concrete after 60 to 70% of mixing water has been added.
- Not recommended to add in dry aggregates and cement.

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WORK ABILITY

- Master Plast SPL3 will retain the workability of concrete approx. up to 3 hrs @25°C. It retains the workability of concrete in proportion to the amount of product dosage used for trials. The workability loss is dependent on factors such as temperature, type of cement, type of aggregate, the initial workability of mix and methods of transportation of concrete etc.
- It is recommended that concrete should be properly cured by adopting the suitable method of curing.
- The use of our curing compounds products Mastercure RB2M & Mastercure WB2M will prevent the early water loss from the surface of the flat works such as pavements in dry, windy and hot climates.

COMPATIBILITY

Compatible with all types of Portland cements, slag & pozzolans such as fly ash, Microsilica/ metakaolin. Master Plast SPL3 is compatible with other water reducing admixtures, air entrainers, retarders, accelerators, corrosion inhibitors when added separately in to the mix.

CORROSIVITY

Master Plast SPL3 has very low chloride ion content, so it will not promote the corrosion of reinforcing steel embedded in concrete.

PACKAGING

Master Plast SPL3 is supplied in 5, 20,200 liters & 250 kg drums or in bulk as per requirements.

STORAGE & SHELF LIFE

- Store the material in a cool & dry place (preferably at @30°C temp.) Store under cover, out of direct sunlight and protect it from extremes of temperatures.
- Shelf life is one year from the date of manufacturing when stored in undamaged, unopened, original sealed packaging.

HEALTH & SAFETY

- If it comes in contact with skin, mouth, eyes etc, wash it with plenty of water & if needed take medical advice. If accidentally gets ingested seek immediate medical attention. It is non toxic.
- Do not reuse the containers for storage of consumable items for further information refers to the material safety data sheet. MSDS available on demand.